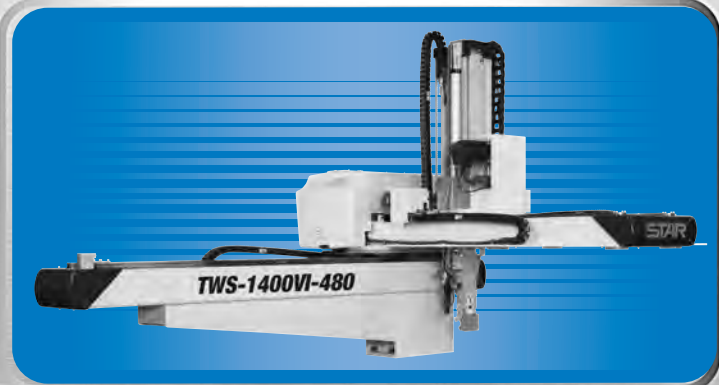


● INJECTION PRESS RANGE **450-750 ton** ●

Digital AC SERVO Robot Series

TW-1400VI

TWS-1400VI



COMMON SPECIFICATIONS

Power Source	Air Pressure	Drive	Posture (Air Cylinder)	Recommended Max Load	Posture Torque @ 70 PSI	Control Types
200~575 VAC 60 Hz	70 psi (.48 MPa)	AC Servo Motor	90°	33 lbs (15 kg)	32.5 ft-lbs (44 N·m)	STEC-480 STEC-380

* It is possible to increase the Maximum Load capacity depending on the speed acceleration & deceleration data.

GENERAL SPECIFICATIONS

Model	Stroke				Electric Consumption (kVA)	Max Power Consumption (kW)	Net Weight		Air Consumption
	(P) Vertical	(R) Vertical	Crosswise	Traverse			Main Body	Pendant and Stand	
TW-1400VI	59.1" (1500 mm)	N/A	44.5" (1130 mm)	86.6" (2200 mm)	5.3	2.75	1565 lbs (710 kg)	30 lbs (13.6 kg)	0.58 ft³ (16.7 L/cycle)
TWS-1400VI	59.1" (1500 mm)	61.0" (1550 mm)	(P)41.3" (1050 mm) (R)41.3" (1050 mm)	86.6" (2200 mm)	7.6	3.9	1679 lbs (762 kg)	30 lbs (13.6 kg)	0.58 ft³ (16.7 L/cycle)

STANDARD FEATURES

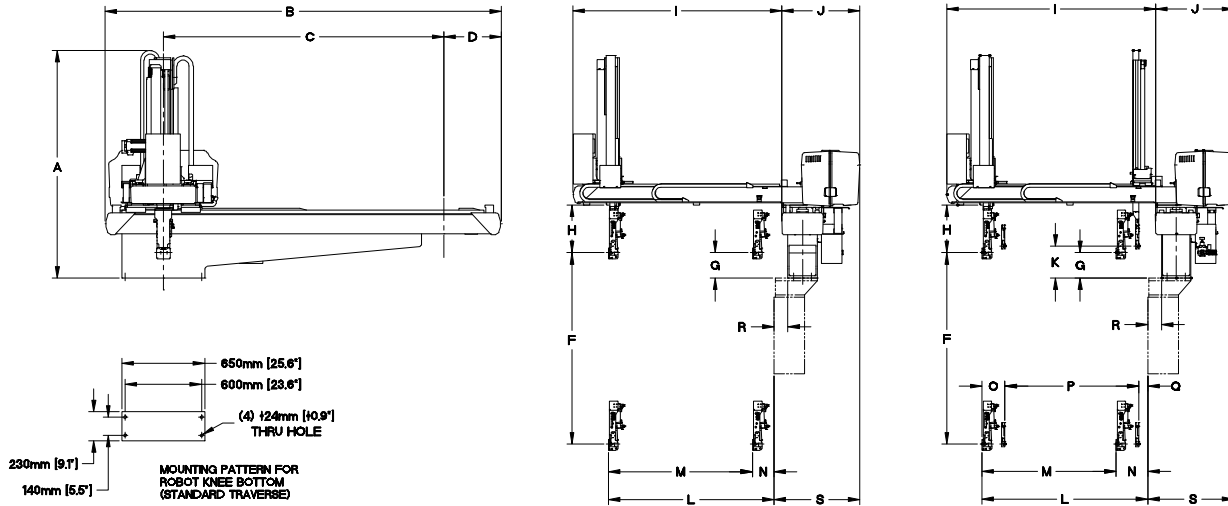
Vacuum Generator with Part Present Sensor
Part Grip Circuit
Sprue Grip Circuit
Selectable Fixed Side Extract
Defective Product Drop
Sample and Chuck Change Positions
Product Packaging (256 each axis)
CNC Step Programming
Compact Flash Memory
CPC® and AMP® Connections at the Head
Active Vibration Control
IMM Mounting Weldment
Multi-Level Password Protection
Position, Speed and Timer Adjust in Auto
Alarm History
Grease Pocket LM Bearings

OPTION LIST

Additional Vacuum Generator with Part Present Sensor
Additional Part Grip
Nipper on Chuck
Rotation 90°, 180° 2-Position, 180° 3-Position
Shuttle on Tool
Mold Spray
Air Blow
1-3 Color Alarm Light
Special Paint
Free Packaging
Central Lube
Quick Chuck Change

ISO 9001
Certified Quality
Management
System

OVERALL DIMENSIONS



		TW-1400VI	TWS-1400VI
A	Overall Height	68.70" (1745 mm)	70.31" (1786 mm)
B	Overall Width	122.44" (3110 mm)	122.44" (3110 mm)
C	Traverse Stroke	86.61" (2200 mm)	86.61" (2200 mm)
D	Overhang, Release Side	17.80" (452 mm)	17.80" (452 mm)
E	Cable Guide Overhang	0.0" (0 mm)	0.0" (0 mm)
F	(P) Vertical Stroke	59.05" (1500 mm)	59.05" (1500 mm)
G	(P) Vertical Standby	7.87" (200 mm)	7.87" (200 mm)
H	Bottom of Crosswise to Chuck Mount Position	14.76" (375 mm)	14.76" (375 mm)
I	Crosswise Arm	64.96" (1650 mm)	64.96" (1650 mm)
J	Thickness	23.62" (600 mm)	23.62" (600 mm)
K	(R) Vertical Standby	—	9.84" (250 mm)
L	(P) Crosswise Reach	51.18" (1300 mm)	51.18" (1300 mm)
M	(P) Crosswise Stroke Max.	44.49" (1130 mm)	41.34" (1050 mm)
N	(P) Crosswise Standby Min.	6.69" (170 mm)	9.84" (250 mm)
O	(P) Ⓢ Proximity Min.	—	7.09" (180 mm)
P	(R) Crosswise Stroke Max	—	41.34" (1050 mm)
Q	(R) Crosswise Standby Min.	—	2.76" (70 mm)
R	Base Offset	4.25" (108 mm)	4.25" (108 mm)
S	Mold Mounting Face - Box End	26.50" (673 mm)	26.50" (673 mm)



Corporate Headquarters

N90 W14401 Commerce Drive
Menomonee Falls, WI 53051
Phone: 262.253.3550
Fax: 262.253.3559

California Office

18141 Beach Boulevard
Unit 110
Huntington Beach, CA 92648
Phone: 714.375.2400
Fax: 714.375.2446

Georgia Office

1351 Oakbrook Drive
Suite 100
Norcross, GA 30093
Phone: 770.582.9350
Fax: 770.582.9351

Indiana Office

5625 Vogel Road
Unit B
Evansville, IN 47715
Phone: 812.475.9947
Fax: 812.475.9949

Mexico Office

Calle Torre Del Campo 110
Col. Valle de Torremolinos
Guadalupe N.L. Mexico 67117
Phone: 011.52.818.341.8311
Fax: 011.52.811.086.4136

Texas Office

2614 Charleston Drive
Pharr, TX 78577
Phone: 956.702.2740
Fax: 956.702.8807

Michigan Office

17197 North Laurel Park Dr.
Suite 125
Livonia, MI 48152
Phone: 734.462.9522
Fax: 734.462.9527

Rhode Island Office

860A Waterman Avenue
E Providence, RI 02914
Phone: 401.434.0617
Fax: 401.434.0627

Memphis Tennessee Office

7512 Corporate Centre
Suite 201
Germantown, TN 38138
Phone: 901.737.6407
Fax: 901.737.6408

Nashville Tennessee Office

304 South Lowry Street
Suite D
Smyrna, TN 37167
Phone: 615.223.8666
Fax: 615.223.0640