

● INJECTION PRESS RANGE: 450-750 TON ●

Digital AC SERVO Robot Series

TW-1400VII

TWS-1400VII



COMMON SPECIFICATIONS

Power Source	Air Pressure	Drive	Posture (air cylinder)	Recommended Max Load	Posture Torque @ 70 PSI	Control Types
200-220 VAC $\pm$ 10% 3 Phase, 50/60Hz	70 psi (.48 MPa)	AC Servo Motor	90°	33 lbs (15 kg)	42.6 ft-lbs (57.7 N•m)	STEC-520B

GENERAL SPECIFICATIONS

Model	Stroke				Electric Consumption (kVA)	Max Power Consumption (kW)	Main Body Weight (KG)	Air Consumption (ft ³)
	(P) Vertical	(R) Vertical	Crosswise	Traverse				
TW-1400VII	59.06" (1500 mm)	N/A	44.49" (1130 mm)	86.61" (2200 mm)	6.0	3.6	720 (1587 lbs)	0.61 (17.4 NI / Cycle)
TWS-1400VII	59.06" (1500 mm)	61.02" (1550 mm)	41.34" (1050 mm)	86.61" (2200 mm)	8.3	5.0	773 (1704 lbs)	0.62 (17.5 NI / Cycle)

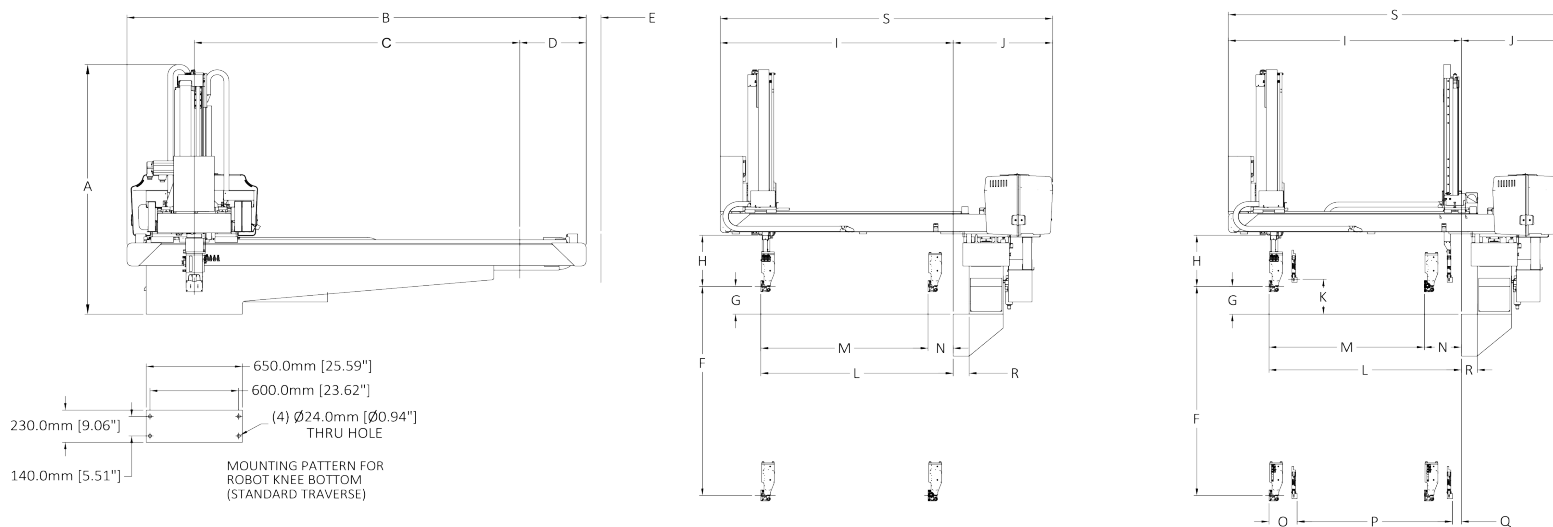
STANDARD FEATURE

- Vacuum Generator with Part Present Sensor
- Part Grip Circuit
- Sprue Grip Circuit
- USB Port
- Ethernet Port
- Sample and Chuck Change Positons
- Product Packaging (256 each axis)
- CNC Step Programming
- Micro SD
- CPC® and AMP® Connections at the Head
- Active Vibration Control
- IMM Mounting Weldment
- Multi- Level Password Protection
- Position, Speed and Timer Adjust in Auto
- Alarm History
- Grease Pocket LM Bearings

OPTION LIST

- Additional Vacuum Generator with Part Present Sensor
- Additional Part Grip
- Nipper on Chuck
- Rotation 90°, 180° 2-Position, 180° 3-Position
- Shuttle on Tool
- Mold Spray
- Air Blow
- 1-3 Color Alarm Light
- Special Paint
- Free Packaging
- Central Lube
- Quick Chuck Change
- Servo Posture Wrist
- Servo Posture Rotate

OVERALL DIMENSIONS



		TW-1400VII	TWS-1400VII
A	Overall Height	69.57" (1767mm)*	70.39" (1788mm)
B	Overall Width	122.20" (3104mm)	122.20" (3104mm)
C	Traverse Stroke	86.61" (2200mm)	86.61" (2200mm)
D	Overhang, Release Side	17.68" (449mm)	17.68" (449mm)
E	Cable Guide Overhang	0	0
F	(P) Vertical Stroke	59.06" (1500mm)	59.06" (1500mm)
G	(P) Vertical Standby	7.87" (200mm)	7.87" (200mm)
H	Bottom of Crosswise to Chuck Mount Postion	14.76" (375mm)	14.76" (375mm)
I	Mold Mounting Face - Crosswise Arm End	62.01" (1575mm)	62.01" (1575mm)
J	Mold Mounting Face - Box End	26.50" (673mm)	26.50" (673mm)
K	(R) Vertical Standby	-	9.84" (250mm)
L	(P) Crosswise Reach Max.	51.18" (1300mm)	51.18" (1300mm)
M	(P) Crosswise Stroke Max.	44.49" (1130mm)	41.34" (1050mm)
N	(P) Crosswise Standby Min.	6.69" (170mm)	9.84" (250mm)
O	(P) Proximity Min.	-	7.48" (190mm)
P	(R) Crosswise Stroke Max.	-	41.34" (1050mm)
Q	(R) Crosswise Standby Min.	-	2.36" (60mm)
R	Base Offset	4.25" (108mm)	4.25" (108mm)
S	Box End - Crosswise Arm End	88.50" (2248mm)	88.50" (2248mm)

*Some units may be 15mm taller
All stated here is subject to change without notice



Wisconsin (HQ)

N90 W14401 Commerce Drive
Menomonee Falls, WI 53051
Phone: 262-253-3550
Fax: 262-253-3559
Email: kscheife@starautomation.com

California

18141 Beach Blvd. Unit 195
Huntington Beach, CA 92648
Phone: 714-375-2400
Fax: 714-375-2446
Email: ryamasaki@starautomation.com

Georgia

5555 Oakbrook Parkway Suite 320
Norcross, GA 30093
Phone: 770-582-9350
Fax: 770-582-9351
Email: chebert@starautomation.com

Indiana

5625 Vogel Road Unit B
Evansville, IN 47715
Phone: 812-475-9947
Fax: 812-475-9949
Email: sberry@starautomation.com

Michigan

17197 North Laurel Park Dr. Suite 125
Livonia, MI 48152
Phone: 734-462-9522
Fax: 734-462-9527
Email: ttsukuda@starautomation.com

Rhode Island

860A Waterman Avenue
E Providence, RI 02914
Phone: 401-434-0617
Fax: 401-434-0627
Email: sales@starautomation.com

Tennessee

Sales Phone: 678-428-4202
Service Phone: 615-796-5670
Email: chebert@starautomation.com

Star Seiki Mexico S.A. De C.V.

Blvd Bernardo Quintana #7001
Torre II Oficina 1004 Colonia Centro Sur,
Queretaro, CP. 76090 Mexico
Phone: +52-442-199-5180
Email: knomura@starseikimexico.com